### HONDA

# **Press Information**

#### FOR IMMEDIATE RELEASE

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#### 21YM HONDA CRF450R



Model updates Every part of the CRF450R is new for 2021, save for wheels and engine, with the comprehensive update benefiting directly from knowhow gained by the development of Tim Gajser and HRC's 2019 championship-winning CRF450RW works machine. The new frame and swingarm, plus changes to geometry and suspension, save weight and greatly improve cornering performance. The engine receives intake/exhaust upgrades, new decompression system plus single exhaust muffler to boost and smoothen low-mid-range driveability. A larger hydraulic clutch offers greater control with lighter lever pressure. More compact plastics and a smaller seat unit increase freedom of movement.

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#### 1. Introduction

The Honda CRF450R has been *the* benchmark motocrosser since its introduction 2002. The package it offers has become a byword for balance and agility, and as such has consistently offered its rider - whether amateur enthusiast or pro-racer - total control and the chance to get the very best from their ability. Plus, of course it's built with the quality, durability and longevity that Honda has long been famed for.

And it's a machine that has constantly evolved, with every upgrade - large or small - drawing on lessons fed back from Honda's racing programmes throughout the world. In 17YM, under a development concept of 'ABSOLUTE HOLESHOT!', Europe's favourite open-class MX machine was given a ground-up redesign, with completely new chassis and a major top end power boost from a brand-new engine.

Standard-fit electric start was a convenient addition in 18YM and, for 19YM, an HRC-developed cylinder head upped peak power and torque considerably. HRC launch control was also added along with revised rigidity balance for the frame and swingarm, a new front brake caliper and adjustable-position Renthal Fatbars.

The 20YM CRF450R gained Honda Selectable Torque Control (HSTC), and provided the base for the CRF450RW HRC race machine ridden to the 2019 MX GP World Championship in the expert hands of #243 Tim Gajser. The 21YM CRF450R draws heavily on what he, and HRC, learnt on their long road to overall victory in 2019.

#### 2. Model Overview

For 21YM the CRF450R receives a wide array of improvements and upgrades under a development theme of 'Razor-sharp Cornering'. Firstly, it's 2kg lighter, thanks to a revised frame and subframe. The new frame and swingarm's rigidity balance, combined with tighter chassis geometry, heightened ground clearance and suspension changes, are all targeted at creating optimal cornering performance. Learnings from Tim Gajser's championship-winning 2019 campaign reduce rider fatigue, allowing enthusiasts of all ability levels to consistently post optimal lap times.

The engine also benefits from HRC's knowhow to give a strong focus on low- to mid-range torque. The decompressor has been relocated, airbox volume is up, the throttle body redesigned and exhaust ports re-shaped. The exhaust downpipe is new and a single muffler replaces dual mufflers.

A larger-volume hydraulic clutch has an even lighter lever action, while other weight-saving details include a smaller fuel pump and optimised magnesium cylinder head cover. New plastics, too, are lighter and slimmer to aid rider freedom and the seat is a smaller unit, lower at the back. A smart new all-red graphic scheme completes this major update.

#### 3. Key Features

#### 3.1 Chassis

- Narrower main spars and new rear subframe save weight, drawing on HRC knowhow
- Narrower swing arm spars and swingarm pivot point, with revised swingarm rigidity balance
- Geometry changes combine with the above to improve cornering ability
- Re-valved front suspension with an extra 5mm stroke matched with revalved rear shock
- Improved ergonomics from smaller new seat, and more compact, redesigned plastics

The CRF450R's twin-spar aluminium frame was unchanged in 20YM; for 21YM it is completely renewed – with direct input from the HRC race team – to elevate *every* aspect of cornering ability.

Thanks to narrower main spars, at 8.4kg it weighs 700g less than the previous design, while a redesigned subframe also saves 320g at 910g. The chassis dynamic is also new: while torsional rigidity is maintained, lateral rigidity has been reduced by 20% to increase corner speed, traction and steering accuracy. The aluminium swingarm has a new rigidity balance tuned to match the frame, with narrower arms and pivot point. The Pro-Link ratio is also revised.

Both top and bottom yokes are revised, with more flex, for quicker steering and feel. Fully adjustable, the 49mm Showa USD coil spring fork is a version of the Showa 'factory' fork supplied to MX race teams in the Japanese championship. With the target of improved, smoother cornering performance, the forks have been revalved, the stroke lengthened by 5mm to 310mm and the axle clamps' rigidity increased. The Showa rear shock's main piston valving is enlarged for faster response and improved bump absorption. Its spring also uses the world's lightest steel - to save 200g.

The seat is now shorter, lighter and 10mm lower at the rear, to aid the rider's freedom of movement. It's also much easier to remove and install. Maintenance is also easier, as the number of 8mm bolts securing the bodywork goes from 6 to 4 each side. The new machine is also slimmer by 70mm (50mm on the left, 20mm on the exhaust side), and the

plastics thinner, while the tank cover has been removed.

Rake and trail are now tighter, 27.1°/114mm (from 27.4°/116mm), and wheelbase marginally shorter 1481mm (1482mm). Ground clearance goes up 8mm to 336mm, and the bottom yoke now sits 6.1mm higher at 928mm. The radius arc from swingarm pivot point to rear wheel spindle increases by 0.9°, to 14.5° while distance between the pivot and front spindle goes up 1.8mm to 914.6mm. Dry weight is 105.8kg, a full 2kg lighter than the previous model.

Designed with Computational Flow Dynamics (CFD) for maximum through-flow of air, the radiator shrouds are now constructed from one piece of plastic, rather than two and include a lower vent while the radiator grills are optimised for airflow. Holding 6.3L, the titanium fuel tank has also been redesigned.

Standard-fit, lightweight Renthal Fatbar flex for optimal comfort; the top yoke features two handlebar-holder locations for moving the handlebar rearward and forward by 26mm. When the holder is turned 180°, the handlebar can be moved an additional 10mm from the base position, resulting in four unique riding positions. When it comes to weight saving, small contributions accumulate ('with enough dust, a mountain can form' as the Japanese saying has it); with that in mind, balanced control cable wiring saves 100g.

Up front, the twin-piston brake caliper employs 30 and 27mm diameter pistons and 260mm wave-pattern disc; along with low-expansion rate brake hose it gives both a strong feel and consistent staying power. The single-piston rear caliper is matched to a 240mm wave-pattern disc.

DID aluminium rims, with directly attached spoke pattern layout are finished in black; the front is a 21 x 1.6in, the rear a 19 x 2.15in. The rear wheel is both stronger and lighter for 21YM and now Dunlop's MX33F/MX33 soft-terrain tyres are fitted as standard equipment.

A striking new all-red graphic treatment complements the 21YM CRF450R's sharper lines.

#### 3.2 Engine

- Larger airbox plus revised throttle body and exhaust ports for bottomend drive
- New exhaust downpipe with single muffler boosts torque and saves

weight

- Larger volume hydraulic clutch replaces cable operation for consistent and light lever feel
- Revised decompressor system gives improved stall resistance

Having received a peak power boost of 1.8kW, plus 2Nm more torque and a stronger bottom-end for 19YM, in 20YM development of the 449.7cc four-valve Unicam engine centred around refinements and optimisation of the PGM-FI mapping and HRC Launch Control, plus the addition of Honda Selectable Torque Control. For 21YM the focus - with upgrades derived directly from Tim Gajser's championship-winning HRC machine - is on drivability in the low to mid-range, and weight saving, further enhancing cornering performance.

A significant increase (up to 0.6kW) in peak power above 5,000rpm is accompanied by a stronger low-rpm torque feel, the result of an air box increased in size by 1.8L to 4.1L on the 'clean' side. The new air box - which can now be accessed simply with the removal of one side shroud bolt - feeds a redesigned, lighter 46mm throttle body, which optimises intake efficiency and makes active use of latent heat vaporisation in the inlet ports.

The injector angle, too has gone from 30° to 60°, spraying fuel all the way back to the butterfly to improve intake efficiency, cooling of the charge and all-important throttle feel. The decompression system is also new: its counterweight is moved from the right of the camshaft to the left, giving more stable operation at low rpm with increased stall-resistance.

The biggest change is to the twin exhaust ports: like the CBR1000RR-R Fireblade their exit is oval rather than round in shape for improved efficiency, and the 5.08 kg 2-1-2 exhaust design of the previous model has been replaced by a single 3.84kg downpipe and muffler (which also does away with a heat shield) saving a full 1.24kg. The downpipe also tucks in 74mm closer to the centre line (improving rider ergonomics) while the pressed muffler features twin resonators that reduce noise while boosting power.

One update drawn directly from Gajser's bike is the addition of a hydraulic clutch. This improves both control and feel at the lever (it's 10% lighter) as well as delivering consistent lever clearance under arduous riding conditions. The clutch capacity has been increased by 27% with an extra plate - from 7 to 8 - and works with an extra friction spring to maximise power transmission and durability. Slippage has been reduced by 85% at peak power.

sensor allows the use of three specific ignition maps for 1<sup>st</sup> and 2<sup>nd</sup>, 3<sup>rd</sup> and 4<sup>th</sup>, and 5<sup>th</sup>.

Rock-solid reliability has always been a big factor in the CRF450R's success and a 5-hole piston oil jet and dual 12mm drum scavenge pump manage lubrication.

Saving more precious grams, the magnesium cylinder head cover has been redesigned with thinner material and the fuel pump made smaller – it secures with 4 bolts instead of 6, saves 120g and offers the same pressure and filter life as the previous design.

#### 3.3 Electronics

- Honda Selectable Torque Control (HSTC) with 3 riding modes, plus OFF
- HRC Launch Control offers 3 start options
- Engine Mode Select Button (EMSB) features 3 maps to adjust output character
- HSTC button now rationalised into the left-hand switchgear
- HRC setting tool updated for changes to Aggressive and Smooth modes

The CRF450R gained HSTC in 20YM and the system is unchanged for 21YM. It works to minimise rear wheel spin (thus wasted forward drive) and maximise traction. It doesn't use a wheel speed sensor, and critically maintains feel at the throttle while managing power; ignition timing is retarded and the PGM-FI controlled when the *rate* of change of rpm is detected to have gone over a set amount.

The three Modes differ in drive management level for different riding conditions:

In Mode 1 the system intervenes most lightly, and after the longest time – useful for reducing wheelspin and maintaining control in tight corners.

Mode 3 has the system intervene more quickly and strongly, and is therefore useful in more slippery, muddy conditions.

Mode 2 naturally offers a mid-point between 1 and 3 in terms of speed and strength of intervention.

An obvious update for 21YM is the rider controls and display switchgear. The Launch Control indicator, EFI warning, EMSB mode button and LED indicator - are sited on the left handlebar, with HSTC button now incorporated.

Pressing and holding the HSTC button for 0.5s will cycle the system to the next mode, with a green LED indication - 1 blink for mode 1, 2 for mode 2 and 3 for mode 3 - to confirm selection.

The HSTC system can also be switched off completely. When the engine is turned on, the system uses the last-selected setting.

HRC Launch Control gives any rider the best option for a strong start and also has 3 modes to choose from:

Level 3 – 8,250rpm, muddy conditions/novice.

Level 2 – 8,500rpm, dry conditions/standard.

Level 1 - 9,500rpm, dry conditions/expert.

Activating HRC Launch Control is easy: to turn on, pull in the clutch and push the Start button on the right. The purple LED will blink once for Level 1 selection. Push the Start button again, for 0.5s or longer, and the LED will blink twice for Level 2. Repeat the process and the LED will blink 3 times, indicating that Level 3 has been chosen.

The Engine Mode Select Button (EMSB) alters the engine's characteristics and three maps are available to suit riding conditions or rider preference:

Mode 1 – Standard.

Mode 2 – Smooth.

Mode 3 – Aggressive.

The LED also displays mode selected, but with a blue light.

Gaining a 21YM mapping update the HRC Setting Tool can deliver a much more easygoing Smooth mode, with gentler throttle response for novice riders. It can also inject Aggressive mode with a hyper-sensitive throttle reaction and engine response for race conditions.

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## 4. Technical Specifications

ENGINE	
Туре	Liquid-cooled 4-stroke single cylinder uni-cam
Displacement	449.7cc
Bore ' Stroke	96.0mm x 62.1mm
Compression Ratio	13.5 : 1
FUEL SYSTEM	
Carburation	Fuel injection
Fuel Tank Capacity	6.3 litres
ELECTRICAL SYSTEM	
Ignition	Digital CDI
Starter	Self-Starter
DRIVETRAIN	
Clutch Type	Wet type multi-plate
Transmission Type	Constant mesh
Final Drive	Chain
FRAME	
Туре	Aluminium twin tube
CHASSIS	
Dimensions (L'W'H)	2,182 x 827 x 1,267mm
Wheelbase	1,481mm
Caster Angle	27.1°
Trail	114mm
Seat Height	965mm

Ground Clearance	336mm
Dry Weight	105.8kg
SUSPENSION	
Type Front	Showa 49mm USD fork
Type Rear	Showa monoshock using Honda Pro-Link
WHEELS	
Type Front	Aluminium spoke
Type Rear	Aluminium spoke
Tyres Front	80/100-21-51M Dunlop MX33F
Tyres Rear	120/80-19-63M Dunlop MX33
BRAKES	
Front	Single 260mm disk
Rear	Single 240mm disk

All specifications are provisional and subject to change without notice.